

Real World Applications In Graphene, Taking The Greatest Discovery From Manchester Into The Real World

> Neill Ricketts CEO Versarien/2dtech

# **Delivering next generation advanced materials**



#### 2-DTECH

A spin out of the University of Manchester. Patented process for producing high quality graphene. Development of graphene into new materials e.g. nanocomposites



#### **VERSARIEN ADVANCED COMPOSITES**

New division Address real world applications of graphene



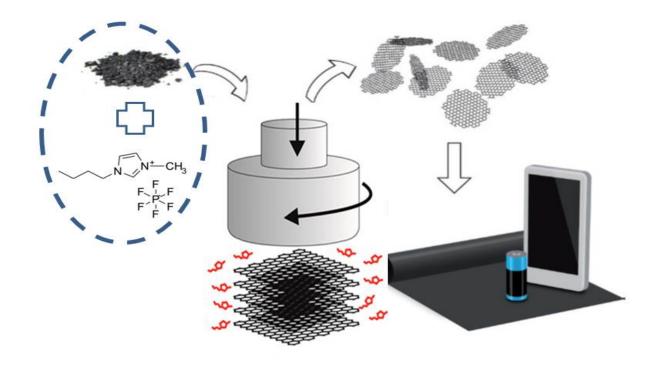
The University of Manchester



#### Where and how we do this?



#### 2-DTech Graphene

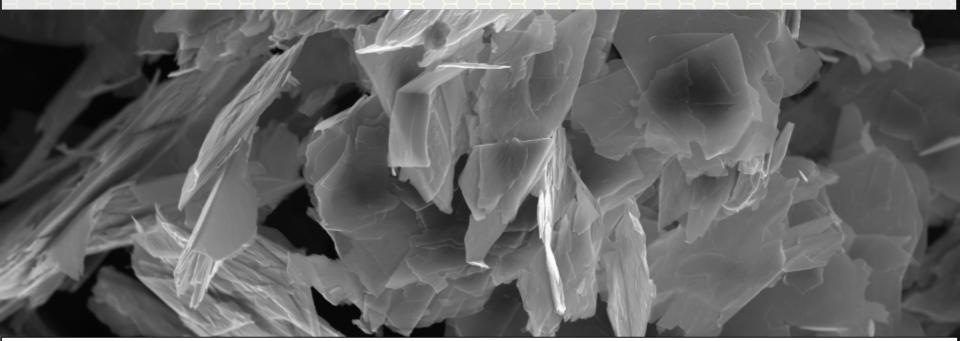


Patent Refs: WO2012117251 EP2681155 US2014044968 CN103492317

- Proprietary licenced processes using standard industrial equipment Graphene nanosheets by ionic liquid assisted grinding
- > High quality graphene
- Competitive product quality and cost
- Platelets, CVD graphene, graphene oxide

# **Creating graphene**

- > 1-5 layers
- > 2-3microns in diameter
- > 98%+ purity
- > Dry, in solution or compounded in master batch



EHT = 5.00 kV WD = 4.9 mm Signal A = InLens Mag = 22.39 K X

ESB Grid = 500 V

2 µm

#### **Market pressure**

Automotive Aerospace Marine High Performance Sports goods Defence Luxury Consumer goods

### **Examples of work**

- > PEEK 150 graphene reinforced
- Carbon Fibre Composite
- > Others to follow Silicone, Nylon, ABS, Rubbers, glass and Metallics











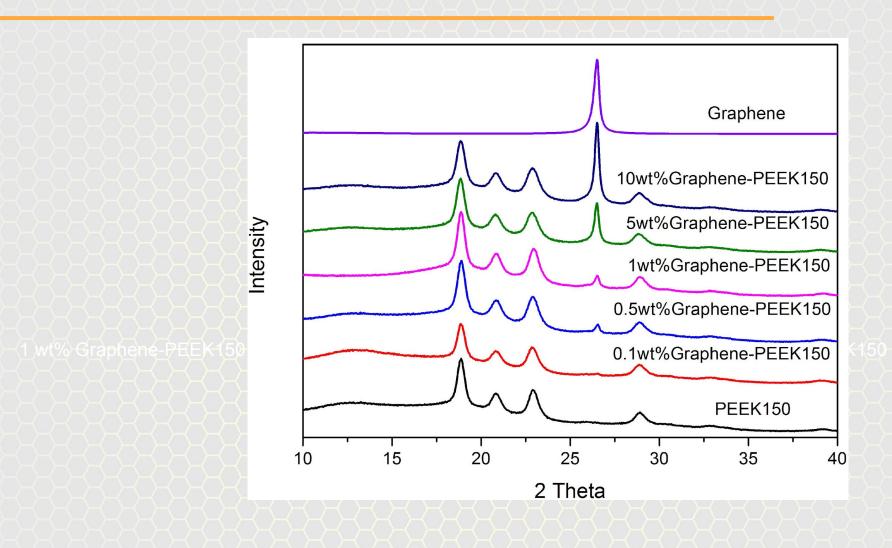


# Feasibility study into graphene-PEEK nanocomposites

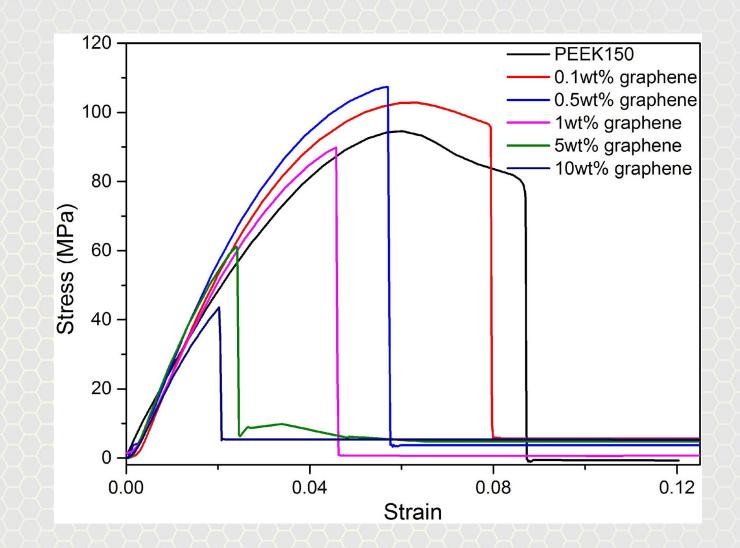
To bridge the gap that currently exists between graphene's potential and its commercial applications



## **XRD of films**

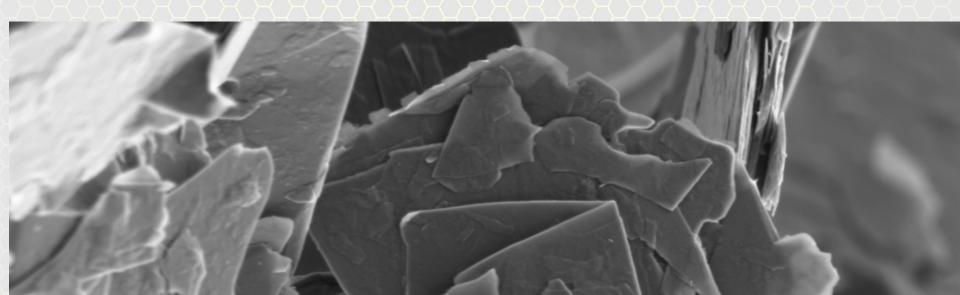


#### **Tensile testing – stress-strain curves**



### **Graphene reinforced SLS Powders**

32% improvement in modulus at 3wt% loading 21% improvement in UTS of the polymer matrix at 0.5wt % loading 17% improvement in elongation to break PEEK matrix at 3wt% loading



Graphene incorporated into powders by standard mixing methods Mechanical properties of films enhanced by low graphene loadings Efficiency of melting of nanocomposites increased by graphene

#### **Manufacturing methods achieved**

#### Additive manufacturing

- Fused deposition modelling
- Selective laser sintering
- Injection moulding



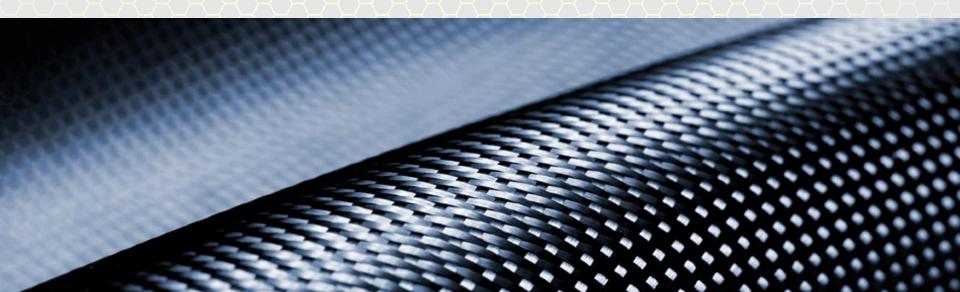
## Feasibility study into Carbon Fibre Composites

To bridge the gap that currently exists between graphene's potential and its commercial applications



# Graphene reinforced Carbon Fibre Composites

25% improvement in modulus of the Epoxy matrix
30% improvement in longitudinal modulus of CFRP
36% improvement in UTS of the epoxy matrix
23% improvement in transverse UTS of CFRP
52% improvement in transverse sheer strength of CFRP



# **Additional properties**

Improved performance Better resin/fibre adhesion Blunt crack propagation Enhance thermal dissipation Induced electrical conductivity



## **Real world applications**

